

Operation	Control Frequency							Sample	Norm
	Per Truck	Continuous	Per Hour	Per Shift	Per Week	Per 2 Weeks	Per Month		
Neck breaker and neck skin trimmer									
% of necks correctly broken			X						√ Cap. Hc >97%
% of neck skins correctly cut			X						√ Cap. Hc >97%
Maintenance									
Check the adjustment of height, entry and exit				X					
Check damage and tension of torsion bars					X				
Check wear on bushings, springs and bearings					X				
Check sharpness of neck skin cutting knife				X					
Check bearings of main shaft								X	
Lubrication:									
All nipples							X		
Drive wheel bearing							X		
Final Inspection machine:									
% of carcasses clean of rest in body cavity				X					√ Cap. Hc >97%
% of carcasses free of lungs			X						√ Cap. Hc >96%
Check vacuum indicated on manometer				X					0.6 Bar Negative
Maintenance:									
Check the adjustment of height, entry and exit				X					
Check damage and tension of torsion bars					X				
Check vacuum seals					X				
Check vacuum valves					X				
Lubrication:									
Side units				X					
Suction tubes				X					
Drive wheel bearing							X		
Nipple inferior plate							X		

Operation	Control Frequency							Sample	Norm
	Per Truck	Continuous	Per Hour	Per Shift	Per Week	Per 2 Weeks	Per Month		
<u>Inside/Outside Bird washer</u>									
% of correctly washed birds									√ Cap. Hc >98%
% of not drained birds									√ Cap. Hc <2%
<u>Maintenance:</u>									
Check slide units									
Condition of the hoses									
<u>Lubrication:</u>									
Lubrication:									
Side units					X				
Drive wheel bearing							X		
Nipple inferior plate							X		
<u>Bird unloader:</u>									
% of birds not unloaded				X					√ Cap. Hc <1%
<u>Maintenance:</u>									
Check tension and wear of belt							X		
<u>General EV Dept:</u>									
No. of condemned birds				X					
Totals of all observed bird defects				X					