

CANADIAN FOOD INSPECTION AGENCY

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CFIA Poultry Inspection

☐- HACCP

1 - Traditional Inspection

2 - Canadian Poultry Inspection
Program (CPIP)

3 - Modernized Poultry Inspection
Program (MPIP)

☐ HACCP

- Hazard Analysis Critical Control Points
- Food Safety Enhancement Program (FSEP)
- Includes Prerequisite Programs and HACCP Plans Written as per FSEP Volumes I - IV
- Generic HACCP Model for Poultry Slaughter
- Subject to CFIA Recognition
- Subject to CFIA Partial Audits

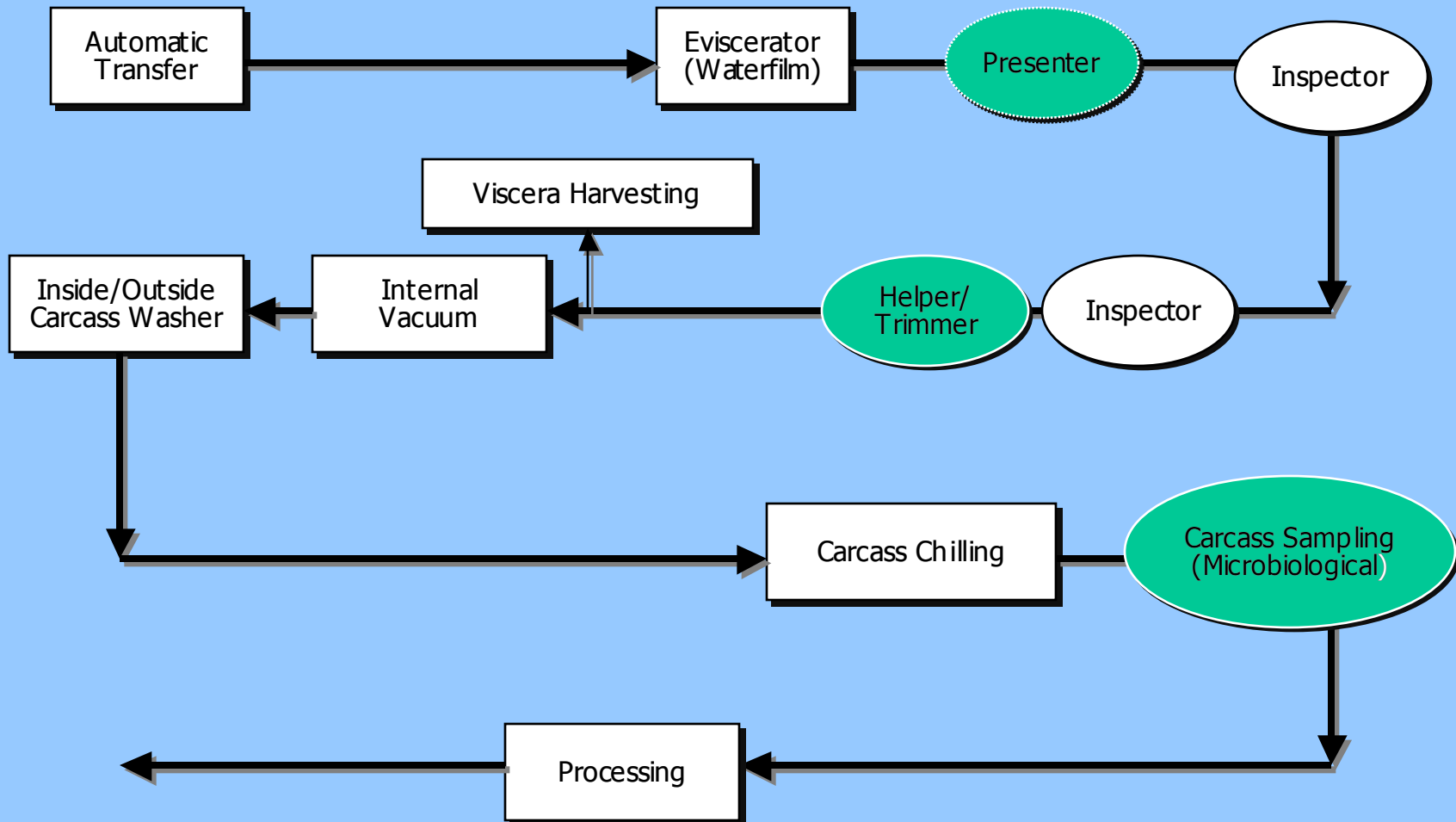
☐ HACCP (con't)

- Common Critical Control Points (CCP's)
- Live Poultry
 - Drug residues and feed withdrawal
- Evisceration
 - Minimize ingesta and fecal contamination
- Microbial Control Interventions
- Chilling
 - Carcasses, trimmed portions, giblets

1. Traditional Inspection

- CFIA Inspector Examines the Exterior, Interior, and Viscera Pack of Every Carcass
- Carcasses Requiring Secondary Examination Are Signaled and Removed by an Industry Helper/Trimmer for Veterinary Disposition
- Dressing Deficiencies and Localized Pathology Corrected by the Helper/Trimmer Located Next to the CFIA Inspector

Traditional Line Configuration



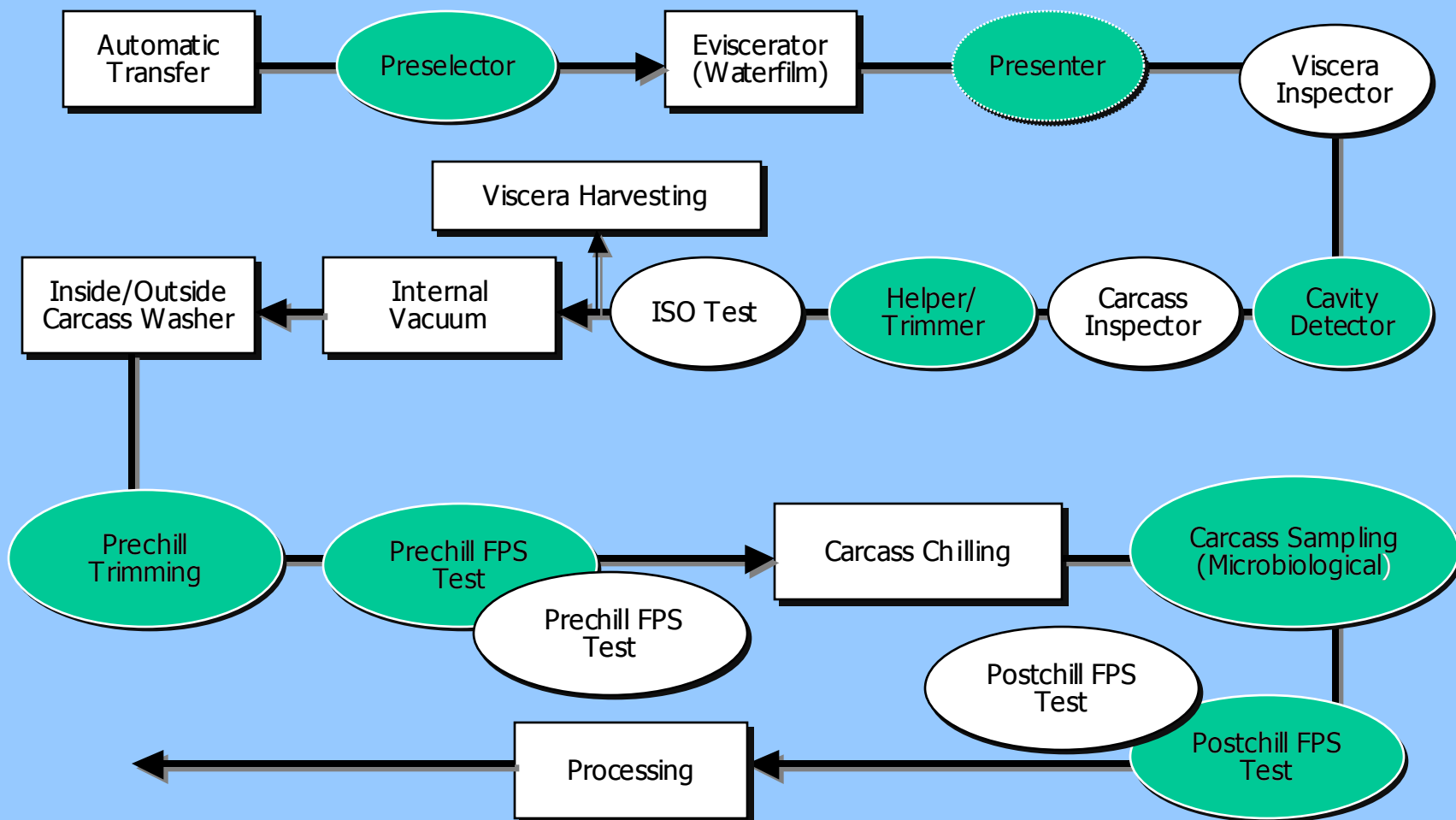
2. CPIP

- Trained and Accredited Carcass Defect Detectors Remove Obviously Condemnable Carcasses Prior to Evisceration
- Trained and Accredited Industry Employees Examine the Internal Cavity for Defects.
- CFIA Viscera Inspection
- CFIA Final Carcass Inspection

2. CPIP (con't)

- The Processor Monitors the Following:
 - Presentation of carcasses and viscera
 - Performance of defect detectors
 - Finished Product Standards
 - localized pathology & dressing defects
- CFIA Verifies those Test Results Using ISO - based Sampling Plans Specific to CPIP.

CPIP Line Configuration



3. MPIP

- CPIP Plus Trained and Accredited Industry Defect Detectors (Employees)
 - Examine the viscera for defects
- CFIA Verification and Continuous Oversight
 - Veterinarian-in-Charge
 - One (1) Evisceration Floor CFIA Inspector / Line
 - Optional CFIA On-line Carcass Inspector
 - USA export requirement

3. MPIP (con't)

- The Processor Monitors the Following:
 - Presentation of carcasses and viscera
 - Performance of defect detectors
 - Finished Product Standards (Dressing)
- CFIA Verifies Those Test Results Using ISO-based Sampling Plans
 - Defect detection performance test specific for MPIP.

MPIP Line Configuration

